



**Welcome to the Monarch,**  
home to the largest bourbon selection in the state of Kansas.

With over 225 bottles of whiskey we have something for every palate. From classic Kentucky Bourbon to modern American Single Malt Whiskey and Rye you will find an eclectic selection of the finest spirits distilled today.

We're glad you are here to explore America's Native Spirit, feel free to peruse this Bourbon Book and don't hesitate to ask your server for suggestions. **Happy Sipping.**

**Bourbon is America's Native Spirit and as such can only be distilled in the US. Bourbon must be at least 51% corn which lends a sweetness to the drink while a mixture of malted barley and either rye or wheat round out the flavor profile. With big bold flavors, bourbon is perfect for sipping neat or as a mixer.**

## *Straight Bourbon*

### **PROOF**

Backbone	Bardstown, KY	108	\$8
Bakers	Clermont, KY	107	\$6
Barrell Bourbon S. Barrel Cask Str.	Harrodsburg, KY	123.2	\$16
Basil Hayden	Clermont, KY	80	\$5.5
Bib & Tucker	Crestwood, KY	92	\$9
Booker's	Clermont, KY	128.5	\$6.5
Bowman Brothers Small Batch	Fredericksburg, VA	90	\$6
Breckenridge	Breckenridge, CO	86	\$6
Buffalo Trace	Frankfort, KY	90	\$5.5
Bulleit	Lawrenceburg, KY	90	\$5
Bulleit 10 Year	Lawrenceburg, KY	91.2	\$6.5
Bulleit Barrel Proof	Lawrenceburg, KY	123	\$11
Burning Chair	Mare Island, CA	88	\$9
Calumet	Bowling Green, KY	86	\$8
Calumet 12 yr Single Rack Black	Bowling Green, KY	94	\$12
Charles Goodnight	Parlier, CA	100	\$6.5
Clyde May's	Conecuh Ridge, AL	92	\$6.5
Cody Road Whiskey	LeClaire, IA	90	\$5
Eagle Rare	Frankfort, KY	90	\$5.5
E.H. Taylor Small Batch	Frankfort, KY	100	\$7
E.H. Taylor Barrel Proof	Frankfort, KY	128.1	\$13
Elijah Craig	Louisville, KY	100	\$5
Elijah Craig Barrel Proof	Louisville, KY	130.6	\$10
Evan Williams	Louisville, KY	100	\$5

# *Straight Bourbon*

## **PROOF**

Evan William's Single Barrel	Louisville, KY	86.6	\$5
Four Roses Single Barrel	Lawrenceburg, KY	100	\$6.5
Four Roses Small Batch	Lawrenceburg, KY	90	\$5.50
George Reumus	Lawrenceburg, IN	94	\$9
George T Stagg JR	Frankfort, KY	134.4	\$10
Hudson Baby Bourbon	Gardiner, NY	92	\$8
Henry McKenna	Louisville, KY	100	\$5
Henry McKenna 10 Year	Louisville, KY	100	\$6
High West American Prairie Reserve	Park City, Utah	92	\$6
High West Campfire	Park City, Utah	92	\$10
I W Harper	Tullahoma, TN	82	\$5.5
Issac Bowman Port Barrel Finish	Fredericksburg, VA	92	\$7
J.R. Ewing	Bardstown, KY	80	\$5.5
James E. Pepper	Bardstown, KY	92	\$6
Jefferson's Very Small Batch	Louisville, KY	82.5	\$6.5
Jefferson's Chefs Colab	Louisville, KY	90	\$6.5
Jim Beam	Clermont, KY	80	\$5
Jim Beam Distillers Cut	Clermont, KY	100	\$6
Jim Beam Double Oak	Clermont, KY	86	\$5
Jim Beam 12 Year Signature	Clermont, KY	86	\$6.5
Jim Beam Black	Clermont, KY	86	\$5
Jim Beam Bonded	Clermont, KY	100	\$5
Jim Beam Single Barrel	Clermont, KY	95	\$5.25
John J Bowman Single Barrel	Fredericksburg, KY	100	\$8.5
Joseph Magnus	WA D.C.	100	\$15
Knob Creek	Clermont, KY	100	\$6
Knob Creek Single Barrel	Clermont, KY	120	\$7
Koval Single Barrel	Chicago, IL	94	\$8
Larceny	Bardstown, KY	92	\$6.5
Maker's Mark	Loretto, KY	90	\$5.5
Maker's 46	Loretto, KY	94	\$6
Medley Brothers	Fairfield, CA	109	\$5
Metzes Select	Cincinnati, OH	93	\$10
Michters Small Batch	Louisville, KY	91.4	\$6.50
Old Bones 11 yr Reserve	Bardstown, KY	106.8	\$10
Old Forester Monarch Single BBL Select	Louisville, KY		\$8
Old Forester	Louisville, KY	86	\$5
Old Forester Signature	Louisville, KY	100	\$5

# *Straight Bourbon*

## **PROOF**

Old Forester 1870 Original	Louisville, KY	90	\$8
Old Forester 1897 Bottled In Bond	Louisville, KY	100	\$9
Old Forester 1920 Prohibition Style	Louisville, KY	115	\$10
Old Forester Statesman	Louisville, KY	95	\$12
Old Grand Dad High Rye	Frankfort, KY	80	\$5
Old Grand Dad 114	Frankfort, KY	114	\$5
Old Grand Dad Bonded	Frankfort, KY	100	\$5
Pendergast Royal Cask	KS City, KS	90	\$8
Ridgemont 1792 Single Barrel	Bardstown, KY	98.6	\$7
Ridgemont 1792 Small Batch	Bardstown, KY	93.7	\$6
Ridgemont 1792 Sweet Wheat	Bardstown, KY	91.2	\$10
Ridgemont 1792 Bottled in Bond	Bardstown, KY	100	\$8
Rock Hill Farms Single Barrel	Frankfort, KY	100	\$10
Russell's Reserve	Lawrenceburg, KY	90	\$5
Second Glance	Mare Island, CA	88	\$6.5
Union Horse Reserve	Lenexa, KS	89	\$6
Wathen's Single Barrel	Fairfield, CA	94	\$7
Wathen's Barrel Proof	Fairfield, CA	114.5	\$11.5
W.L. Weller Special Reserve	Frankfort, KY	90	\$5
W.L. Weller Antique 107	Frankfort, KY	107	\$8.5
Wild Turkey 101	Lawrenceburg, KY	101	\$5.5
Wild Turkey Rare Breed	Lawrenceburg, KY	92	\$7
Willett Pot Still Reserve	Bardstown, KY	94	\$8
Willett Kentucky Vintage	Bardstown, KY	90	\$6
Willett Noah's Mill	Bardstown, KY	114.3	\$9
Willett Old Bardstown	Bardstown, KY	90	\$5
Willett Old Bardstown Estate Bottled	Bardstown, KY	101	\$6
Willett Pure Kentucky Small Batch	Bardstown, KY	107	\$7
Willett Rowan's Creek	Bardstown, KY	100.1	\$8
Woodford Reserve	Versailles, KY	90.4	\$6
Woodford Double Oaked	Versailles, KY	90.4	\$8
Wood Hat Rubenesque	New Florence, MO	100	\$6.5



Tennessee Whiskey could legally be defined as bourbon, checking all of the boxes the latter must meet. But Tennesseans are proud of their states spirit which adds a charcoal filtering process to the distillate before being aged in new oak barrels. It is claims that this mellows the final product.

## *Tennessee Whiskey*

### **PROOF**

Jack Daniel's	Lynchburg, TN	80	\$5.5
Jack Daniel's TN Honey	Lynchburg, TN	70	\$5.5
Jack Daniel's Single Barrel	Lynchburg, TN	80	\$7
Gentleman Jack	Lynchburg, TN	80	\$7
George Dickel #8	Tullahoma, TN	80	\$5
George Dickel (R&J Liquor Selected Barrel)	Tullahoma, TN	103	\$7
George Dickel #12	Tullahoma, TN	80	\$5
Collier & McKeel	Nashville, TN	86	\$8



Rye whiskey is, by law, made from a mash of at least 51 percent rye.

This creates a “spicier” flavor profile that has been the backbone of cocktails like the Sazerac. Today we are in the middle of a Rye renaissance with distilleries such as High West and Whistlepig who have cult like followings.

## *Rye Whiskey*

### **PROOF**

77 New York Rye	Brooklyn, NY	90	\$8.5
Barrell Rye Cask Strength Batch #2	Harrodsburg, KY	117.5	\$14
Basil Hayden Dark Rye	Frankfort, KY	80	\$10
Bone Snapper	Bardstown, KY	108	\$5.5
Bone Snapper X-Ray	Bardstown, KY	110	\$10
Bulleit Rye	Lawrenceburg, KY	90	\$5.5
Cody Road Rye	LeClaire, IA	80	\$5
Colonel E.H. Taylor	Frankfort, KY	100	\$11
Defiance High Rye	Ste. Genevieve, MO	90	\$13.5
George Dickel	Tullahoma, TN	90	\$5.5
High West Yippee Ki-Yay	Park City, Utah	92	\$12
Highspire Rye	Crestwood, KY	80	\$6.5
Hirsh 8 Year High Rye	San Fransisco, CA	92	\$8
Hudson Manhattan Rye	Gardiner, NY	92	\$8
Jack Daniel's Single Barrel Rye	Lynchburg, TN	94	\$8
Jack Daniel's Rye	Lynchburg, TN	90	\$5.5
James E. Pepper Rye	Bardstown, KY	100	\$5.5
James Oliver Rye	Portland, OR	100	\$6
Knob Creek Rye	Clemont, KY	100	\$6
Masterson's 10 Year	Sonoma, CA	90	\$9
Michters's	Louisville, KY	84.8	\$6.5
New Holland Walleye Rye	Holland, MI	90	\$8.5
Pikesville	Bardstown, KY	110	\$6
Pow Wow Botanical Rye	Los Angeles, CA	90	\$6

# *Rye Whiskey*

## **PROOF**

Redemption Rye	Lawrenceburg, IN	92	\$8
Rittenhouse Rye	Bardstown, KY	100	\$5
Rock & Rye Slow & Low	Philadelphia, PA	84	\$5
Sazrac Rye	Frankfort, KY	90	\$7
Templeton Rye 4 Year	Templeton, IA	80	\$6
Templeton Rye 6 Year	Templeton, IA	80	\$8
Union Horse Rye	Lenexa, KS	89	\$6
Union Horse Barrel Strength Rye	Lenexa, KS	114.3	\$9
Whipsaw Rye	Napa, CA	90	\$10
Willett Straight Rye	Bardstown, KY	107.2	\$10
Whistle Pig 10 yr	Shoreham, Vermont	100	\$16
Wild Turkey Rye	Lawrenceburg, KY	101	\$5.5
Woody Creek Rye	Basalt, CO	90	\$7.5



The bourbon boom that began in 2012 has helped push distilleries all over the U.S. to begin experimenting with new mash bills and aging techniques that have produced some incredible new flavors. From simple blends of bourbon and rye to all new single malts, we have a little bit of everything.

## *Other American Whiskies*

### **PROOF**

77 New York Wheat	Brooklyn, NY	90	\$8.5
Amador Hop Bourbon	Ukiah, CA	96	\$15
Amador Double Barrel	Ukiah, CA	86.8	\$7
Barrell Bourbon Cask Strength #5	Harrodsburg, KY	118.4	\$11
Bernheim	Louisville, KY	90	\$5.5
Bills Michigan Wheat	Holland, MI	90	\$8
Breckenridge Port Cask Finish	Breckenridge, CO	90	\$9
Clyde May's Whiskey	Conecuh Ridge, AL	85	\$6
Clyde May's Special Reserve	Conecuh Ridge, AL	110	\$9
High West Son of Bourye	Park City, Utah	92	\$6.5
Jefferson's Groth	Louisville, KY	90.2	\$12
Jefferson's Manhattan	Louisville, KY	68	\$7
Jefferson's Ocean	Louisville, KY	90	\$12
Leopold Brothers American Whiskey	Denver, CO	86	\$5.5
Leopold Brothers Cherry Whiskey	Denver, CO	80	\$7
Murray Hill Club	WA D.C.	103	\$15
New Holland Malthouse	Holland, MI	90	\$8.5
Old Potrero	San Francisco, CA	102.4	\$10
Pendelton 1910	Hood River, OR	90	\$6
Prichard's Double Chocolate	Kelso, TN	90	\$7
Revel Stoke Spiced	Princeton, Minnesota	90	\$5
Revel Stoke Pecan	Princeton, Minnesota	70	\$5
Rieger's Kansas City Whiskey	Kansas City, MO	92	\$5.5
Sam Houston	Bowling Green, KY	86	\$5.25



## *Other American Whiskies*

### **PROOF**

Seagram's 7	Norwalk, CT	80	\$5
Slaughterhouse	Napa, CA	88	\$7
Sons Of Erin	Kansas City, MO	90	\$6
Stone Breaker	Kansas City, MO	92	\$6
Straight Edge	Napa, CA	84	\$6
Stranahan's	Denver, CO	94	\$8.5
Stranahan's Diamond Peak	Denver, CO	94	\$11
Stranahan's Sherry Cask	Denver, CO	94	\$14
T. Henry Ransom	Sheridan, OR	87.6	\$9
Tin Cup American Whiskey	Denver, CO	84	\$5
Tin Cup 10 Yr	Denver, CO	84	\$10
Westland Single Malt	Seattle, WA	92	\$12
Wood Hat Aged Blue Corn	New Florence, MO	80	\$6
Wood Hat Bloody Butcher Red Corn	New Florence, MO	121	\$10



We love whiskies from all around the world and we have a range of Japanese whiskies as well as a selection from places which aren't so obvious. We have Indian whiskey, French and Taiwanese as well as all the Irish Whiskies and Scotches you'd expect... and some you didn't.

## *Canada*

### **PROOF**

40 Creek Confederation Oak	Vaughan, Ontario	80	\$9
40 Creek Barrel Select	Vaughan, Ontario	80	\$6
40 Creek Double Barrel Reserve	Vaughan, Ontario	80	\$10
Alberta Rye	Alberta, Canada	90	\$8
Canadian Club Sherry Cask	Ontario, Canada	82.6	\$5
Caribou Crossing Single Barrel	Frankfort, KY	80	\$7.5
Collingwood	Collingwood, Ontario	80	\$5
Crown Royal	Manitoba, Canada	80	\$5.5
Crown Royal Bourbon Mash	Manitoba, Canada	80	\$5.5
Crown Royal Cornerstone	Manitoba, Canada	80.6	\$10
Crown Royal XO	Manitoba, Canada	80	\$7.5
Crown Royal Black	Manitoba, Canada	90	\$6
Crown Royal Monarch	Manitoba, Canada	80	\$12
Crown Royal Rye	Manitoba, Canada	90	\$5.5
Lot No. 40	Millhaven, Ontario	86	\$8

## *France*

Bastille Hand Crafted	Angouleme, France	80	\$5.5
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## *India*

Rampur	Uttar Pradesh, India	86	\$12
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## *Ireland*

### **PROOF**

Bushmills	Antrim, UK	80	\$5.5
Bushmills 10 Year	Antrim, UK	80	\$7
Bushmills 16 Year	Antrim, UK	80	\$11
Jameson	Dublin, Ireland	80	\$5.5
Jameson 18 Year	Dublin, Ireland	80	\$50
Jameson Caskmates IPA	Dublin, Ireland	80	\$7
Jameson Caskmates Stout	Dublin, Ireland	80	\$7
Jameson Blenders Dog	Dublin, Ireland	86	\$12
Jameson Black Barrel	Dublin, Ireland	80	\$6.5
Red Breast 21 Year	Midleton, Ireland	92	\$30
Red Breast 12 Year Single Pot	Midleton, Ireland	80	\$12
Teeling Irish Whiskey	Dublin, Ireland	92	\$6
Tullamore Dew	Bury Quay, Tullamore	80	\$5.25
Tullamore Dew 15 Year	Bury Quay, Tullamore	80	\$14
Tullamore Dew Phoenix	Bury Quay, Tullamore	110	\$9
Tullamore Dew 12 Year	Bury Quay, Tullamore	80	\$8
Writers Tears	Carlow, Ireland	80	\$6

## *Japan*

IWAI	Nagano, Japan	80	\$6
IWAI Tradition	Nagano, Japan	80	\$8.5
Hakushu	Shimamoto, Japan	86	17
Ichiro's	Saitama, Japan	93	\$13
Nikka Coffey Grain	Sendai, Japan	90	\$11
Nikka Taketsuru's 17 Year	Sendai, Japan	90	\$30
Toki	Yamanashi, Japan	86	\$6.5
Yamazaki	Shimamoto, Japan	86	\$15

## *Taiwan*

Kavalan	Taipei City, Taiwan	80	\$11
Kavalan Vinho Barrique	Taipei City, Taiwan	112.6	\$35
Kavalan Port Cask	Taipei City, Taiwan	86	\$16



Every Scotch must mature in the country for at least three years and one day, using oak casks. There are varying styles, some are flavored heavily by peat smoke, others are light and fruity. Coastal whiskies are often flavored by the sea and a refined salinity can be found.

## *Scotland*

The Exceptional Grain	Speyside, Scotland	\$13
The Exceptional Malt	Speyside, Scotland	\$15
The Exceptional Blend	Speyside, Scotland	\$16
Laphroaig Select	Port Ellen, Isle of Islay	\$7
Laphroaig Quarter Cask	Port Ellen, Isle of Islay	\$9
Laphroaig 10 Year	Port Ellen, Isle of Islay	\$8
Glenlivet 12 Year	Ballindalloch, Banffshire	\$8
Dewar's White Label	Aberfeldy, Scotland	\$7
Glenmoragie	Ross-Shire, Scotland	\$8
Macallan 12 Year	Aberlour, Scotland	\$7
Johnnie Walker Black Label	Ayrshire, Scotland	\$7
Johnnie Walker Blue Label	Ayrshire, Scotland	\$30
Asyla	London, UK	\$8
Oban 14 Year	Oban, Scotland	\$10



## *Allocated & Elusive*

## **PROOF**

Blood Oath	St. Louis, MO	98.6
Barrell Bourbon New Year 2018	Harrodsburg, KY	111.2
Colonel E.H. Taylor Four Grain	Frankfort, KY	100
Elijah Craig 18 yr	Louisville, KY	90
I.W. Harper 15 yr	Tullahoma, TN	86
J. Reiger Monogram 2017	KS City, MO	104
J. Reiger Monogram 2018	KS City, MO	100
Jefferson's Château Pichon	Louisville, KY	90
Jefferson's Château Sudduit	Louisville, KY	90
Jefferson's Presidential Select 16yr	Louisville, KY	94
Jim Beam Masterpiece	Clermont, KY	100
Jim Beam Little Book	Frankfort, KY	128.2
Jim Beam Brown Rice 11yr	Frankfort, KY	90
Jim Beam Quarter Cask Finish	Frankfort, KY	86
Jim Beam Soft Red Wheat 11yr	Frankfort, KY	90
Knob Creek 2001	Clermont, KY	100
Knob Creek 25th Anniversary	Clermont, KY	121
Knob Creek Cask Strength Rye	Clermont, KY	119.6
Lock Stock and Barrel 13yr	Philadelphia, PA	101.3
Medley's Private Stock 10 Yr	Fairfield, CA	90
Old Bones 11 Year Reserve	Bardstown, KY	106.8
Old Medley 12 Yr	Fairfield, CA	86.8
Orphan Barrel Forged Oak 15yr	Tullahoma, TN	90.5
Orphan Barrel Gifted Horse	Tullahoma, TN	115
Orphan Barrel Rhetoric 22yr	Tullahoma, TN	90.2
Orphan Barrel Rhetoric 23yr	Tullahoma, TN	90.6
Orphan Barrel Rhetoric 24yr	Tullahoma, TN	90.8
Orphan Barrel Entrapment	Tullahoma, TN	82
Thomas Handy Rye	Frankfort, KY	127.2
Woodford 1838 White Corn	Versailles, KY	90.4
Woodford Reserve Sonoma Cutrer	Versailles, KY	90.4
Woodford Reserve Brandy Cask	Versailles, KY	90.4
Woodford Reserve Cherry Wood Smoked Barley		90.4
Wild Turkey 17yr	Lawrenceburg, KY	86.8
Wild Turkey Decades	Lawrenceburg, KY	104
Wild Turkey Diamond	Lawrenceburg, KY	91
Parkers Malt Whiskey	Bardstown, KY	108



*Monarch*