



**Welcome to the Monarch,**  
home to the largest bourbon selection in the state of **Kansas.**

With over 225 bottles of whiskey we have something for every palate. From classic Kentucky Bourbon to modern American Single Malt Whiskey and Rye you will find an eclectic selection of the finest spirits distilled today.

We're glad you are here to explore America's Native Spirit, feel free to peruse this Bourbon Book and don't hesitate to ask your server for suggestions. **Happy Sipping.**

Bourbon is America's Native Spirit and as such can only be distilled in the US. Bourbon must be at least 51% corn which lends a sweetness to the drink while a mixture of malted barley and either rye or wheat round out the flavor profile. With big bold flavors, bourbon is perfect for sipping neat or as a mixer.

## *Straight Bourbon*

### **PROOF**

Angels Envy	Louisville, KY	86.6	\$9
Backbone	Bardstown, KY	108	\$8
Bakers	Clermont, KY	107	\$6
Barrell Bourbon S. Barrel Cask Str.	Harrodsburg, KY	123.2	\$16
Basil Hayden	Clermont, KY	80	\$5.5
Basil Hayden 10 Yr	Frankfort, KY	80	\$15
Bib & Tucker	Crestwood, KY	92	\$9.5
Booker's	Clermont, KY	128.5	\$6.5
Bowman Brothers Small Batch	Fredericksburg, VA	90	\$6
Breckenridge	Breckenridge, CO	86	\$6
Buffalo Trace	Frankfort, KY	90	\$5.5
Bulleit	Lawrenceburg, KY	90	\$5.5
Bulleit 10 Yr	Lawrenceburg, KY	91.2	\$7.5
Bulleit Barrel Proof	Lawrenceburg, KY	123	\$11
Burning Chair	Mare Island, CA	88	\$9
Calumet	Bowling Green, KY	86	\$8
Calumet 12 Yr Single Rack Black	Bowling Green, KY	94	\$12
Charles Goodnight	Parlier, CA	100	\$6.5
Cody Road Whiskey	LeClaire, IA	90	\$5
Corner Creek	Crestwood, KY	88	\$11
Elijah Craig	Louisville, KY	100	\$5.5
Elijah Craig Barrel Proof	Louisville, KY	130.6	\$10
Evan Williams	Louisville, KY	100	\$5
Evan William's Single Barrel	Louisville, KY	86.6	\$5

# *Straight Bourbon*

## **PROOF**

Few	Evanston, IL	93	\$9
Four Roses Single Barrel	Lawrenceburg, KY	100	\$6.5
Four Roses Small Batch	Lawrenceburg, KY	90	\$5.50
George Reumus	Lawrenceburg, IN	94	\$9
George T Stagg JR	Frankfort, KY	134.4	\$10
Hudson Baby Bourbon	Gardiner, NY	92	\$8
Henry McKenna	Louisville, KY	100	\$5
Henry McKenna 10 Yr	Louisville, KY	100	\$6
High West American Prairie Reserve	Park City, Utah	92	\$6
High West Campfire	Park City, Utah	92	\$10
I W Harper	Tullahoma, TN	82	\$5.5
Issac Bowman Port Barrel Finish	Fredericksburg, VA	92	\$7
J.R. Ewing	Bardstown, KY	80	\$5.5
James E. Pepper	Bardstown, KY	92	\$6
Jefferson's Very Small Batch	Louisville, KY	82.5	\$6.5
Jefferson's Chefs Colab	Louisville, KY	90	\$6.5
Jefferson's Twin Oak Custom Barrel	Louisville, KY	90.2	\$18
Jim Beam	Clermont, KY	80	\$5
Jim Beam Distillers Cut	Clermont, KY	100	\$6
Jim Beam Double Oaked	Clermont, KY	86	\$5.5
Jim Beam 12 Yr Signature	Clermont, KY	86	\$7
Jim Beam Black	Clermont, KY	86	\$5
Jim Beam Bonded	Clermont, KY	100	\$5
Jim Beam Single Barrel	Clermont, KY	95	\$5.25
John J Bowman Single Barrel	Fredericksburg, KY	100	\$8.5
Joseph Magnus	Washington D.C.	100	\$15
Joseph Magnus Monarch Delano No. 4	Washington D.C.	119.34	\$20
Knob Creek	Clermont, KY	100	\$6
Knob Creek Single Barrel	Clermont, KY	120	\$7
Koval Single Barrel	Chicago, IL	94	\$8
Larceny	Bardstown, KY	92	\$6.5
Maker's Mark	Loretto, KY	90	\$5.5
Maker's 46	Loretto, KY	94	\$6.5
Medley Brothers	Fairfield, CA	109	\$5.5
Metzes Select	Cincinnati, OH	93	\$10
Michters Small Batch	Louisville, KY	91.4	\$6.50
Michters Barrel Finish	Louisville, KY	91.4	\$11
Michters 10 Yr Single Barrel	Louisville, KY	94.4	\$19

## *Straight Bourbon*

## **PROOF**

Old Bones 11 Yr Reserve	Bardstown, KY	106.8	\$10
Old Forester Monarch Single BBL Select	Louisville, KY	90	\$8
Old Forester	Louisville, KY	86	\$5
Old Forester Signature	Louisville, KY	100	\$5
Old Forester 1870 Original	Louisville, KY	90	\$8
Old Forester 1897 Bottled In Bond	Louisville, KY	100	\$9
Old Forester 1920 Prohibition Style	Louisville, KY	115	\$10
Old Forester Statesman	Louisville, KY	95	\$12
Old Grand Dad High Rye	Frankfort, KY	80	\$5
Old Grand Dad 114	Frankfort, KY	114	\$5
Old Grand Dad Bonded	Frankfort, KY	100	\$5
Pendergast Royal Cask	KS City, KS	90	\$8
Ridgemont 1792 Single Barrel	Bardstown, KY	98.6	\$7
Ridgemont 1792 Small Batch	Bardstown, KY	93.7	\$6
Ridgemont 1792 R&J Select Full Proof	Bardstown, KY	125	\$7.5
Ridgemont 1792 Bottled in Bond	Bardstown, KY	100	\$8
Russell's Reserve	Lawrenceburg, KY	90	\$5
Second Glance	Mare Island, CA	88	\$6.5
Union Horse Reserve	Lenexa, KS	89	\$6
Wathen's Single Barrel	Fairfield, CA	94	\$7
Wathen's Barrel Proof	Fairfield, CA	114.5	\$11.5
W.L. Weller Special Reserve	Frankfort, KY	90	\$5
W.L. Weller Antique 107	Frankfort, KY	107	\$8.5
Widow Jane 10 Yr	Brooklyn, NY	91	\$14
Wild Turkey 101	Lawrenceburg, KY	101	\$5.5
Wild Turkey Longbranch	Lawrenceburg, KY	86	\$7
Wild Turkey Rare Breed	Lawrenceburg, KY	92	\$7
Willett Pot Still Reserve	Bardstown, KY	94	\$8
Willett Kentucky Vintage	Bardstown, KY	90	\$6
Willett Noah's Mill	Bardstown, KY	114.3	\$9
Willett Old Bardstown	Bardstown, KY	90	\$5
Willett Old Bardstown Estate Bottled	Bardstown, KY	101	\$6
Willett Pure Kentucky Small Batch	Bardstown, KY	107	\$7
Willett Rowan's Creek	Bardstown, KY	100.1	\$8
Woodford Reserve	Versailles, KY	90.4	\$6
Woodford Double Oaked	Versailles, KY	90.4	\$8
Wood Hat Brew Barrel	New Florence, MO	90	\$12
Wood Hat Rubenesque	New Florence, MO	100	\$6.5

Tennessee Whiskey could legally be defined as bourbon, checking all of the boxes the latter must meet. But Tennesseans are proud of their states spirit which adds a charcoal filtering process to the distillate before being aged in new oak barrels. It is claims that this mellows the final product.

## *Tennessee Whiskey*

### **PROOF**

Jack Daniel's	Lynchburg, TN	80	\$5.5
Jack Daniel's TN Honey	Lynchburg, TN	70	\$5.5
Jack Daniel's Single Barrel	Lynchburg, TN	80	\$7
Gentleman Jack	Lynchburg, TN	80	\$7
George Dickel #8	Tullahoma, TN	80	\$5
George Dickel #12	Tullahoma, TN	80	\$5
Collier & McKeel	Nashville, TN	86	\$8



Rye whiskey is, by law, made from a mash of at least 51 percent rye.

This creates a “spicier” flavor profile that has been the backbone of cocktails like the Sazerac. Today we are in the middle of a Rye renaissance with distilleries such as High West and Whistlepig who have cult like followings.

## *Rye Whiskey*

### **PROOF**

1792 High Rye	Bardstown, KY	94.3	\$7
77 New York Rye	Brooklyn, NY	90	\$8.5
Barrell Rye Cask Strength Batch #2	Harrodsburg, KY	117.5	\$14
Basil Hayden Dark Rye	Frankfort, KY	80	\$10
Bone Snapper	Bardstown, KY	108	\$5.5
Bone Snapper X-Ray	Bardstown, KY	110	\$10
Bulleit Rye	Lawrenceburg, KY	90	\$5.5
Cody Road Rye	LeClaire, IA	80	\$5
Colonel E.H. Taylor	Frankfort, KY	100	\$11
Defiance High Rye	Ste. Genevieve, MO	90	\$13.5
Few Rye	Evanston, IL	93	\$10
George Dickel	Tullahoma, TN	90	\$5.5
High West Yippee Ki-Yay	Park City, Utah	92	\$12
Highspire Rye	Crestwood, KY	80	\$6.5
Hirsh 8 Yr High Rye	San Fransisco, CA	92	\$8
Hudson Manhattan Rye	Gardiner, NY	92	\$8
Jack Daniel's Single Barrel Rye	Lynchburg, TN	94	\$8
Jack Daniel's Rye	Lynchburg, TN	90	\$5.5
James E. Pepper Rye	Bardstown, KY	100	\$5.5
James Oliver Rye	Portland, OR	100	\$6
Jim Beam High Rye 11 Yr	Frankfort, KY	90	\$10
Knob Creek Rye	Clermont, KY	100	\$6
Knob Creek Twice Barreled	Clermont, KY	100	\$7
Masterson's 10 Yr	Sonoma, CA	90	\$9

# *Rye Whiskey*

## **PROOF**

Michters's	Louisville, KY	84.8	\$6.5
New Holland Walleye Rye	Holland, MI	90	\$8.5
Peerless Straight Rye	Louisville, KY	107	\$25
Pow Wow Botanical Rye	Los Angeles, CA	90	\$6
Redemption Rye	Lawrenceburg, IN	92	\$8
Ridgmont 1792 High Rye	Bardstown, KY	94.3	\$7
Rittenhouse Rye	Bardstown, KY	100	\$5
Rock & Rye Slow & Low	Philadelphia, PA	84	\$5
Rossville Union	Lawrenceburg, IN	94	\$8
Rossville Union Barrel Proof	Lawrenceburg, IN	112.6	\$8
Sazrac Rye	Frankfort, KY	90	\$7
Templeton Rye 4 Yr	Templeton, IA	80	\$6
Templeton Rye 6 Yr	Templeton, IA	80	\$8
Union Horse Rye	Lenexa, KS	89	\$6
Union Horse Barrel Strength Rye	Lenexa, KS	114.3	\$9
Whipsaw Rye	Napa, CA	90	\$10
Widow Jane Oak & Applewood Finish	Brooklyn, NY	91	\$10
Widow Jane American Oak Finish	Brooklyn, NY	91	\$10
Willet Straight Rye	Bardstown, KY	107.2	\$10
Whistle Pig Farmstock	Shoreham, VT	86	\$15
Whistle Pig 10 Yr	Shoreham, VT	100	\$16
Whistle Pig Old World Cask Finish	Shoreham, VT	86	\$25
Wild Turkey Rye	Lawrenceburg, KY	101	\$5.5
Woody Creek Rye	Basalt, CO	90	\$7.5



The bourbon boom that began in 2012 has helped push distilleries all over the U.S. to begin experimenting with new mash bills and aging techniques that have produced some incredible new flavors. From simple blends of bourbon and rye to all new single malts, we have a little bit of everything.

## *Other American Whiskies*

### **PROOF**

77 New York Wheat	Brooklyn, NY	90	\$8.5
Amador Hop Bourbon	Ukiah, CA	96	\$15
Barrell Bourbon Cask Strength #5	Harrodsburg, KY	118.4	\$11
Bernheim	Louisville, KY	90	\$5.5
Bills Michigan Wheat	Holland, MI	90	\$8
Breckenridge Port Cask Finish	Breckenridge, CO	90	\$9
Charbay Hop Whiskey #4	Ukiah, CA	99	\$14
Clyde May's 92	Conecuh Ridge, AL	92	\$6.5
Clyde May's Special Reserve	Conecuh Ridge, AL	110	\$9
Dry Fly Port Barrel Wheated	Seattle, WA	90	\$8
Dry Fly Cask Strength Wheated	Seattle, WA	120	\$8
High West Son of Bourye	Park City, UT	92	\$6.5
James F.C. Hyde Sorgho Whiskey	Fairfield, NJ	86	\$9
Jefferson's Groth	Louisville, KY	90.2	\$12
Jefferson's Manhattan	Louisville, KY	68	\$7
Jefferson's Ocean	Louisville, KY	90	\$12
Leopold Brothers American Whiskey	Denver, CO	86	\$5.5
Murray Hill Club	WA D.C.	103	\$15
New Holland Malthouse	Holland, MI	90	\$8.5
Old Potrero	San Francisco, CA	102.4	\$10
Pendelton 1910	Hood River, OR	90	\$6
Prichard's Double Chocolate	Kelso, TN	90	\$7
Revel Stoke Spiced	Princeton, MN	90	\$5
Revel Stoke Pecan	Princeton, MN	70	\$5
Rieger's Kansas City Whiskey	Kansas City, MO	92	\$5.5



## *Other American Whiskies*

### **PROOF**

Seagram's 7	Norwalk, CT	80	\$5
Slaughterhouse	Napa, CA	88	\$7
Sons Of Erin	Kansas City, MO	90	\$6
Stone Breaker	Kansas City, MO	92	\$6
Straight Edge	Napa, CA	84	\$6
Stranahan's	Denver, CO	94	\$8.5
Stranahan's Diamond Peak	Denver, CO	94	\$11
Stranahan's Sherry Cask	Denver, CO	94	\$14
T. Henry Ransom	Sheridan, OR	87.6	\$9
Tin Cup American Whiskey	Denver, CO	84	\$5
Tin Cup 10 Yr	Denver, CO	84	\$10
Union Horse Rolling Std. Four Grain	Lenexa, KS	92	\$6.5
Union Horse Rolling Standard	Lenexa, KS	92	\$6.5
VA. Distillery Co. Cuevee Cask Finished	Lovington, VA	92	\$10
Westland American Oak	Seattle, WA	92	\$12
Westland Sherry Wood	Seattle, WA	92	\$15
Westland Peated	Seattle, WA	92	\$15
Wood Hat Aged Blue Corn	New Florence, MO	80	\$6
Wood Hat Bloody Butcher Red Corn	New Florence, MO	121	\$10
Wood Hat Pecan	New Florence, MO	90	\$12



We love whiskies from around the globe — Japanese, Irish and Scottish, as well as whiskies from places which aren't so obvious — like India, France and Taiwan. At the Monarch, expect the unexpected.

## *Canada*

### **PROOF**

40 Creek Barrel Select	Vaughan, Ontario	80	\$6
40 Creek Double Barrel Reserve	Vaughan, Ontario	80	\$10
Alberta Rye	Alberta, Canada	90	\$8
Caribou Crossing Single Barrel	Frankfort, KY	80	\$7.5
Crown Royal	Manitoba, Canada	80	\$5.5
Crown Royal Bourbon Mash	Manitoba, Canada	80	\$5.5
Crown Royal Cornerstone	Manitoba, Canada	80.6	\$10
Crown Royal XO	Manitoba, Canada	80	\$7.5
Crown Royal Black	Manitoba, Canada	90	\$6
Crown Royal Monarch	Manitoba, Canada	80	\$12
Crown Royal Rye	Manitoba, Canada	90	\$5.5
Lot No. 40	Millhaven, Ontario	86	\$8

## *France*

Bastille Hand Crafted	Angouleme, France	80	\$5.5
Brenne Single Malt	Cognac, France	80	\$12

## *India*

Rampur	Uttar Pradesh, India	86	\$12
Paul John Bold Single Malt	Goa, India	92	\$11
Paul John Brilliance Single Malt	Goa, India	92	\$8.5
Paul John Classic Select Cask	Goa, India	110.4	\$14
Paul John Single Malt	Goa, India	92	\$10
Paul John Peated Select Cask	Goa, India	111	\$15

## *Ireland*

### **PROOF**

Bushmills	Antrim, UK	80	\$5.5
Bushmills Black Bush	Antrim, UK	80	\$6
Bushmills 10 Yr	Antrim, UK	80	\$7
Bushmills 16 Yr	Antrim, UK	80	\$11
Jameson	Dublin, Ireland	80	\$5.5
Jameson 18 Yr	Dublin, Ireland	80	\$50
Jameson Caskmates IPA	Dublin, Ireland	80	\$7
Jameson Caskmates Stout	Dublin, Ireland	80	\$7
Jameson Blenders Dog	Dublin, Ireland	86	\$12
Jameson Black Barrel	Dublin, Ireland	80	\$6.5
Red Breast 12 Yr Single Pot	Midleton, Ireland	80	\$12
Teeling Irish Whiskey	Dublin, Ireland	92	\$6
Tullamore Dew	Bury Quay, Tullamore	80	\$5.25
Tullamore Dew 15 Yr	Bury Quay, Tullamore	80	\$14
Tullamore Dew Phoenix	Bury Quay, Tullamore	110	\$9
Tullamore Dew 12 Yr	Bury Quay, Tullamore	80	\$8
Writers Tears	Carlow, Ireland	80	\$6

## *Japan*

Akashi	Hyogo, Japan	80	\$8
IWAI	Nagano, Japan	80	\$6
IWAI Tradition	Nagano, Japan	80	\$8.5
Hakushu	Shimamoto, Japan	86	\$17
Ichiros	Saitama, Japan	93	\$13
Nikka Coffey Grain	Sendai, Japan	90	\$11
Nikka Coffee Malt	Sendai, Japan	90	\$12
Nikka Taketsuru Pure Malt	Sendai, Japan	86	\$12
Nikka Taketsuru 17 Yr	Sendai, Japan	90	\$30
Nikka Yoichi Single Malt	Sendai, Japan	90	\$12
Nikka Miyagikyo	Sendai, Japan	90	\$12
Toki	Yamanashi, Japan	86	\$6.5
Yamazaki	Shimamoto, Japan	86	\$15

## *Taiwan*

Kavalan	Taipei City, Taiwan	80	\$12
Kavalan Vinho Barrique	Taipei City, Taiwan	112.6	\$35

Every Scotch must mature in the country for at least three Yrs and one day, using oak casks. There are varying styles, some are flavored heavily by peat smoke, others are light and fruity. Coastal whiskies are often flavored by the sea and a refined salinity can be found.

## *Scotch*

Compass Box Great King	London, UK	\$6
Compass Box Glasgow Blend	London, UK	\$5.5
Compass Box Peat Monster	London, UK	\$8
Compass Box Spice Tree	London, UK	\$9
Compass Box Oak Cross	London, UK	\$11
Compass Box Spaniard	London, UK	\$11
Compass Box No Name	London, UK	\$20
Compass Box Flaming Heart	London, UK	\$25
Compass Box Stranger and Stranger	London, UK	\$30
Compass Box Tobias and the Angel	London, UK	\$55
The Exceptional Malt	Speyside, Scotland	\$15
The Exceptional Blend	Speyside, Scotland	\$16
The Lost Distillery Co. Lossit	Kilmarnock, Scotland	\$7
The Lost Distillery Co. Gerston	Kilmarnock, Scotland	\$8
Dewar's White Label	Aberfeldy, Scotland	\$7
Macallan 12 Yr	Aberlour, Scotland	\$7
Johnnie Walker Black Label	Ayrshire, Scotland	\$7
Johnnie Walker Red Label	Ayrshire, Scotland	\$7
Johnnie Walker Blue Label	Ayrshire, Scotland	\$30
Oban 14 Yr	Oban, Scotland	\$10

## *Allocated & Elusive Whiskies*

### **PROOF**

Barrell Bourbon New Yr 2018	Harrodsburg, KY	111.2
Barrell Bourbon Infinite May 2018	Harrodsburg, KY	118.6
Barrell Bourbon Infinite June 2018	Harrodsburg, KY	119.3

Booker's 30 Yr	Clermont, KY	125.8
Four Roses 13th Anniversary	Lawrenceburg, KY	108.4
George T Stagg (2019 bottle)	Frankfort, KY	124.9
I.W. Harper 15 Yr	Tullahoma, TN	86
J. Reiger Monogram 2017	KS City, MO	104
J. Reiger Monogram 2018	KS City, MO	100
Jefferson's Château Pichon	Louisville, KY	90
Jefferson's Château Sudduit	Louisville, KY	90
Jefferson's Presidential Select 16yr	Louisville, KY	94
Jim Beam Masterpiece	Clermont, KY	100
Jim Beam Little Book	Frankfort, KY	128.2
Jim Beam Brown Rice 11yr	Frankfort, KY	90
Jim Beam Quarter Cask Finish	Frankfort, KY	86
Jim Beam Soft Red Wheat 11yr	Frankfort, KY	90
Joseph Magnus Cigar Blend	Washington D.C.	108.7
Knob Creek 2001	Clermont, KY	100
Knob Creek 25th Anniversary	Clermont, KY	121
Knob Creek Cask Strength Rye	Clermont, KY	119.6
Little Book - 2017	Clermont, KY	128.2
Little Book Chapter 2 - 2018	Clermont, KY	118.8
Medley's Private Stock 10 Yr	Fairfield, CA	90
Murry Hill Club Special Release 2018	Washington DC	112
Old Bones 11 Yr Reserve	Bardstown, KY	106.8
Old Fitzgerald 11yr BIB	Bardstown, KY	100
Old Medley 12 Yr	Fairfield, CA	86.8
Orphan Barrel Forged Oak 15yr	Tullahoma, TN	90.5
Orphan Barrel Rhetoric 22yr	Tullahoma, TN	90.2
Orphan Barrel Rhetoric 23yr	Tullahoma, TN	90.6
Orphan Barrel Rhetoric 24yr	Tullahoma, TN	90.8
Orphan Barrel Entrapment	Tullahoma, TN	82
Parkers Malt Whiskey	Bardstown, KY	108
Pendergast Machine Cask Finish #4	Kansas City, MO	90
Thomas H Handy	Frankfort, KY	128.8
Woodford 1838 White Corn	Versailles, KY	90.4
Woodford Cherry Wood Smoked Barley	Versailles, KY	90.4
Woodford Reserve Oat Grain	Versailles, KY	90.4
Wild Turkey 17yr	Lawrenceburg, KY	86.8
Wild Turkey Decades	Lawrenceburg, KY	104
Wild Turkey Diamond	Lawrenceburg, KY	91
Wild Turkey Revival	Lawrenceburg, KY	101
W.L. Weller 12yr	Frankfort, KY	90
William Larue Weller	Frankfort, KY	125.7



*Monarch*